



TAMIL NADU POLLUTION CONTROL BOARD

CONSENT ORDER NO. 1908212107103 DATED: 08/01/2019.

PROCEEDINGS NO.T2/TNPCB/F.0034ARY/RL/ARY/A/2019 DATED: 08/01/2019

SUB: Tamil Nadu Pollution Control Board - RENEWAL OF CONSENT –M/s. ULTRATECH CEMENT LIMITED CEMENT PLANT, S.F.No. 100/1A,100/1B,100/1C,100/1D,100/2,100/3A,100/3B,100/4A,100/4B,100/5,100/6A,100/6B,100/6C,100/6D,100/6E,100/6F,100/6G,100/6H,100/6I,101/1A1,101/1A2,101/1B1,101/1B2,101/1B3,101/2A,101/2B,101/2C,101/2D,101/3A,101/3B,101/3C,101/4A,101/4B,101/4C,101/4D,101/4E,101/4F,101/4G,101/4H,101/4I,101/4J,101/5A,101/5B,101/5C,101/5D,101/5E,101/5F,101/5G,101/5H,101/5I,101/6A,101/6B,101/6C,103/1,103/2A,103/2B,103/2C,103/2D,103/3A,103/3B,103/3C,103/3D,103/4,103/5A,103/5B,103/5C,103/5D,103/5E,103/5F,103/6,104/1A,104/1B,104/1C,104/1D,104/2A,104/2B,104/2C,104/2D,104/3A,104/3B,104/4A,104/4B,104/4C,104/4D,106/1A,106/1B,106/1C,106/1D,106/1E,106/1F,106/2A,106/2B,106/2C,106/2D,108/10,108/11,108/12,108/13,108/14,108/15,108/16,108/17,108/18,108/19A1,108/19A2,108/19B,108/19C1,108/19C2,108/19C3,108/19C4,108/1A,108/1B,108/2A,108/2B,108/3A,108/3B,108/3C,108/3D,108/4,108/5,108/6,108/7,108/8A,108/8B,108/9,109/1A,109/1B,109/1C,109/2A,109/2B,109/2C1,109/2C2,109/2C3,109/2C4,109/2C5,109/2D1,109/2D2,109/2D3,109/2D4,109/2E1,109/2E2,109/2E3,109/2E5,109/2E6,110/1,110/11,110/13,110/14,110/15,110/4,110/5,110/6,110/8,110/9,111/1A1,111/1A2,111/1B,111/2A,111/2B,111/2C,111/2D,111/3,111/4A,111/4B,112/1,112/2,112/3,112/4,112/5A,112/5B,112/6A,112/6B,112/6C,112/7A,112/7C,112/7D,112/7E,112/7F,119/1,119/10A,119/10B,119/10C,119/10D,119/11,119/12,119/2,119/3A,119/3B,119/4,119/5,119/6,119/7,119/8,119/9,120/10,120/11,120/1A,120/1B,120/1C,120/1D,120/2A,120/2B,120/2C,120/3A,120/3B,120/4A,120/4B,120/5,120/6,120/7,120/8A,120/8B,120/9A,120/9B,120/9C,120/9D,120/9E,120/9F,121/1,121/10,121/11A,121/11B,121/2A,121/2B,121/3A,121/3B,121/3C,121/4,121/5,121/6,121/7A,121/7B,121/7C,121/8A,121/8B,121/8C,121/9A,121/9B,121/9C,124/1,124/11,124/2,124/3A,124/3B,124/4,124/5,124/6A,124/7,124/8,124/9,83/1C,83/1E,83/1F,83/1G,83/1H,83/1I,83/2A,83/2B,83/2C,83/2D,83/2E,83/2F,83/3A,83/3B,83/3E,83/4C,83/4D,83/4E,83/5,83/6A,83/6B,86/12,88/1A,88/1B,88/1C,88/1D,88/1E,88/1F,88/1G,88/2H,88/2I,88/2K,88/2L,88/2M,88/2N,88/2O,88/2R,83/1D part,86/1 part,111/6A part,111/6C part,51,102,105,107, RETTIPALYAM village, Ariyalur Taluk and Ariyalur District - Renewal of Consent for the operation of the plant and discharge of emissions under Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended in 1987 (Central Act 14 of 1981) –Issued- Reg.

REF: 1. Board Proceedings No.T2/TNPCB/F.0034ARY/RL/ARY/A&W/2017 DATED: 31/08/2017.
2. Unit's application on02.02.2018 and resubmitted on 24.11.2018.
3. JCEE(M) IR.No : F.0034ARY/RL/JCEE-M/ARY/2018 dated 02/05/2018.
4. Unit's letter dated: 19.12.2018

RENEWAL OF CONSENT is hereby granted under Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended in 1987 (Central Act 14 of 1981) (hereinafter referred to as "The Act") and the rules and orders made there under to

Joint Executive President & Unit Head

M/s.ULTRATECH CEMENT LIMITED CEMENT PLANT,
S.F.No.

100/1A,100/1B,100/1C,100/1D,100/2,100/3A,100/3B,100/4A,100/4B,100/5,100/6A,100/6B,100/6C,100/6D,100/6E,100/6F,100/6G,100/6H,100/6I,101/1A1,101/1A2,101/1B1,101/1B2,101/1B3,101/2A,101/2B,101/2C,101/2D,101/3A,101/3B,101/3C,101/4A,101/4B,101/4C,101/4D,101/4E,101/4F,101/4G,101/4H,101/4I,101/4J,101/5A,101/5B,101/5C,101/5D,101/5E,101/5F,101/5G,101/5H,101/5I,101/6A,101/6B,101/6C,103/1,103/2A,103/2B,103/2C,103/2D,103/3A,103/3B,103/3C,103/3D,103/4,103/5A,103/5B,103/5C,103/5D,103/5E,103/5F,103/6,104/1A,104/1B,104/1C,104/1D,104/2A,104/2B,104/2C,104/2D,104/3A,104/3B,104/4A,104/4B,104/4C,104/4D,106/1A,106/1B,106/1C,106/1D,106/1E,106/1F,106/2A,106/2B,106/2C,106/2D,108/10,108/11,108/12,108/13,108/14,108/15,108/16,108/17,108/18,108/19A1,108/19A2,108/19B,108/19C1,108/19C2,108/19C3,108/19C4,108/1A,108/1B,108/2A,108/2B,108/3A,108/3B,108/3C,108/3D,108/4,108/5,108/6,108/7,108/8A,108/8B,108/9,109/

1A,109/1B,109/1C,109/2A,109/2B,109/2C1,109/2C2,109/2C3,109/2C4,109/2C5,109/2D1,109/2D2,109/2D3,109/2D4,109/2E1,109/2E2,109/2E3,109/2E5,109/2E6,110/1,110/11,110/13,110/14,110/15,110/4,110/5,110/6,110/8,110/9,111/1A1,111/1A2,111/1B,111/2A,111/2B,111/2C,111/2D,111/3,111/4A,111/4B,112/1,112/2,112/3,112/4,112/5A,112/5B,112/6A,112/6B,112/6C,112/7A,112/7C,112/7D,112/7E,112/7F,119/1,119/10A,119/10B,119/10C,119/10D,119/11,119/12,119/2,119/3A,119/3B,119/4,119/5,119/6,119/7,119/8,119/9,120/10,120/11,120/1A,120/1B,120/1C,120/1D,120/2A,120/2B,120/2C,120/3A,120/3B,120/4A,120/4B,120/5,120/6,120/7,120/8A,120/8B,120/9A,120/9B,120/9C,120/9D,120/9E,120/9F,121/1,121/10,121/11A,121/11B,121/2A,121/2B,121/3A,121/3B,121/3C,121/4,121/5,121/6,121/7A,121/7B,121/7C,121/8A,121/8B,121/8C,121/9A,121/9B,121/9C,124/1,124/11,124/2,124/3A,124/3B,124/4,124/5,124/6A,124/7,124/8,124/9,83/1C,83/1E,83/1F,83/1G,83/1H,83/1I,83/2A,83/2B,83/2C,83/2D,83/2E,83/2F,83/3A,83/3B,83/3E,83/4C,83/4D,83/4E,83/5,83/6A,83/6B,86/12,88/1A,88/1B,88/1C,88/1D,88/1E,88/1F,88/1G,88/2H,88/2I,88/2K,88/2L,88/2M,88/2N,88/2O,88/2R,83/1D part,86/1 part, 111/6A part,111/6C part ,51,102,105,107,
RETTIPALYAM village,
Ariyalur Taluk,
Ariyalur District.

Authorizing the occupier to operate the industrial plant in the Air Pollution Control Area as notified by the Government and to make discharge of emission from the stacks/chimneys.

This is subject to the provisions of the Act, the rules and the orders made there under and the terms and conditions incorporated under the Special and General conditions stipulated in the Consent Order issued earlier and subject to the special conditions annexed.

This RENEWAL OF CONSENT is valid for the period ending March 31, 2020

**For Member Secretary,
Tamil Nadu Pollution Control Board,
Chennai**

SPECIAL CONDITIONS

1. This renewal of consent is valid for operating the facility for the manufacture of products (Col. 2) at the rate (Col. 3) mentioned below. Any change in the products and its quantity has to be brought to the notice of the Board and fresh consent has to be obtained.

Sl. No.	Description	Quantity	Unit
Product Details			
1.	Ordinary Portland Cement and Portland Pozolona Cement	133335	Tons/month
By-Product Details			
1.	No by-products	0	0
Intermediate Product Details			
1.	No Intermediate Products	0	0

2. This renewal of consent is valid for operating the facility with the below mentioned emission/noise sources along with the control measures and/or stack. Any change in the emission source/control measures/change in stack height has to be brought to the notice of the Board and fresh consent/Amendment has to be obtained.

I Point source emission with stack :				
Stack No.	Point Emission Source	Air pollution Control measures	Stack height from Ground Level in m	Gaseous Discharge in Nm3/hr
01	Limestone crusher	Bag filter	2.8	
02	Limestone conveying	Covered conveying belts	3.5	
03	Limestone conveying	Covered conveying Belts	11.0	
04	Limestone conveying	Covered conveying belts	3.5	
05	Rawmill/Kiln	Bag House	110	316440
06	Rawmill feeding hopper	Bag filter	29.2	
07	Blending silo top	Bag filter	63.75	
08	Oversurge bin	Bag filter	29.0	
09	Kiln feeding system	Bag filter	20.3	
10	Cooler	ESP with stack	40	406920
11	Clinker silo top	Bag filter	52.9	
12	Clinker Silo extraction	Bag filter	10.45	
13	Clinker/Gypsum feeding	Bag filter	26.8	
14	Clinker pre-grinding	Bag filter	28.6	
15	Clinker pre grinding	Bag filter	27.9	
16	Clinker pre grinding	Bag filter	40.5	
17	Cement Mill feed bin	Bag filter	21.0	
18	Cement mill Air slide	Bag filter	18.5	
19	Cement Mill	Bag Filters with stack	35.0	414940
20	Top of Cement Silo	Bag filter	55.8	
21	Top of Cement silo	Bag filter	55.8	
22	Top of Cement Silo	Bag filter	55.8	
23	Cement silo extraction central chamber	Bag filter	7.5	
24	Cement silo extraction Air slide	Bag filter	28.7	
25	Raw Coal crusher	Bag filter	40.1	
26	Top of Raw Coal hopper	Bag filter	40.1	
27	Coal mill	Bag House	85	431000
28	Top of fine coal silo(2 Nos)	Bag filter	40.1	
29	Coal dozing system(3 Nos)	Bag filter	42.1	
30	Packing plant (3 Nos)	Bag filter	32.0	
II Fugitive/Noise emission :				
Sl. No.	Fugitive or Noise Emission sources	Type of emission	Control measures	
1.	Raw material handling	Fugitive	Water sprinkler system	
2.	Heavy Vehicle movement roads	Fugitive	Water sprinkler system	
3.	Crusher & Compressors	Noise	Accoustic enclosures	

Additional Conditions:

1. The unit shall operate and maintain the Air Pollution Control measures continuously and efficiently so as to achieve the revised Ambient Air Quality/Emission standards prescribed by Board.
2. The unit shall maintain the online stack monitoring system connected with Care Air Centre and online display board installed in the entrance of the unit efficiently.
3. The unit shall comply with the new emission standards issued by MoEF &CC vide notification dated 25.08.2014 &10.05.2016.
4. The unit shall comply with the fugitive emission guidelines prescribed by CPCB vide PROBES/118/2007 dated: 06.07.2007.
5. The storage of coal, clinker, lime stone, Gypsum, fly ash and other additives should be done under covered shed.
6. The unit shall continue to develop green belt in and around the unit premises.
7. The unit shall furnish exact greenbelt area earmarked/developed as per norms in the unit premises and furnish photographs along with Latitude and Longitude co-ordinates.
8. The unit is permitted to use the following quantity of pet coke as feed stock or in the manufacturing process only:
Pet coke quantity/ Month - 9000MT/Month.
Pet coke quantity/ Annum - 1,08,000 MT/Annum.
Sources of Pet coke - Imported (or) from refineries in India

Also comply with the following conditions for import of Pet coke:

- I. The industry is permitted to directly import pet coke and consignment shall be in the name of user industrial units for their own use only.
- II. Import of pet coke for the purpose of trading shall not be permitted.
- III. The Industry shall furnish opening and closing stock of imported Pet coke and consumption of the same to the TNPCB on a monthly basis.
- IV. The Pet coke shall be used in the cement Kiln only and it shall not be used for any other purpose.

**For Member Secretary,
Tamil Nadu Pollution Control Board,
Chennai**

To
Joint Executive President & Unit Head,
M/s.ULTRATECH CEMENT LIMITED CEMENT PLANT,
Reddipalayam Village, Ariyalur Taluk, Ariyalur District,
Pin: 621704

Copy to:

- 1.The Commissioner, ARIYALUR-Panchayat Union, Ariyalur Taluk, Ariyalur District .
2. The District Environmental Engineer, Tamil Nadu Pollution Control Board, ARIYALUR.
3. The JCEE-Monitoring, Tamil Nadu Pollution Control Board, Triuchirappalli.
4. File

** This consent order is computer generated by OCMMS of TNPCB and no signature is needed**



TAMIL NADU POLLUTION CONTROL BOARD

CONSENT ORDER NO. 1908112107103 DATED: 08/01/2019.

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S.F.No.

100/1A,100/1B,100/1C,100/1D,100/2,100/3A,100/3B,100/4A,100/4B,100/5,100/6A,100/6B,100/6C,100/6D,100/6E,100/6F,100/6G,100/6H,100/6I,101/1A1,101/1A2,101/1B1,101/1B2,101/1B3,101/2A,101/2B,101/2C,101/2D,101/3A,101/3B,101/3C,101/4A,101/4B,101/4C,101/4D,101/4E,101/4F,101/4G,101/4H,101/4I,101/4J,101/5A,101/5B,101/5C,101/5D,101/5E,101/5F,101/5G,101/5H,101/5I,101/6A,101/6B,101/6C,103/1,103/2A,103/2B,103/2C,103/2D,103/3A,103/3B,103/3C,103/3D,103/4,103/5A,103/5B,103/5C,103/5D,103/5E,103/5F,103/6,104/1A,104/1B,104/1C,104/1D,104/2A,104/2B,104/2C,104/2D,104/3A,104/3B,104/4A,104/4B,104/4C,104/4D,106/1A,106/1B,106/1C,106/1D,106/1E,106/1F,106/2A,106/2B,106/2C,106/2D,108/10,108/11,108/12,108/13,108/14,108/15,108/16,108/17,108/18,108/19A1,108/19A2,108/19B,108/19C1,108/19C2,108/19C3,108/19C4,108/1A,108/1B,108/2A,108/2B,108/3A,108/3B,108/3C,108/3D,108/4,108/5,108/6,108/7,108/8A,108/8B,108/9,109/

1A,109/1B,109/1C,109/2A,109/2B,109/2C1,109/2C2,109/2C3,109/2C4,109/2C5,109/2D1,109/2D2,109/2D3,109/2D4,109/2E1,109/2E2,109/2E3,109/2E5,109/2E6,110/1,110/11,110/13,110/14,110/15,110/4,110/5,110/6,110/8,110/9,111/1A1,111/1A2,111/1B,111/2A,111/2B,111/2C,111/2D,111/3,111/4A,111/4B,112/1,112/2,112/3,112/4,112/5A,112/5B,112/6A,112/6B,112/6C,112/7A,112/7C,112/7D,112/7E,112/7F,119/1,119/10A,119/10B,119/10C,119/10D,119/11,119/12,119/2,119/3A,119/3B,119/4,119/5,119/6,119/7,119/8,119/9,120/10,120/11,120/1A,120/1B,120/1C,120/1D,120/2A,120/2B,120/2C,120/3A,120/3B,120/4A,120/4B,120/5,120/6,120/7,120/8A,120/8B,120/9A,120/9B,120/9C,120/9D,120/9E,120/9F,121/1,121/10,121/11A,121/11B,121/2A,121/2B,121/3A,121/3B,121/3C,121/4,121/5,121/6,121/7A,121/7B,121/7C,121/8A,121/8B,121/8C,121/9A,121/9B,121/9C,124/1,124/11,124/2,124/3A,124/3B,124/4,124/5,124/6A,124/7,124/8,124/9,83/1C,83/1E,83/1F,83/1G,83/1H,83/1I,83/2A,83/2B,83/2C,83/2D,83/2E,83/2F,83/3A,83/3B,83/3E,83/4C,83/4D,83/4E,83/5,83/6A,83/6B,86/12,88/1A,88/1B,88/1C,88/1D,88/1E,88/1F,88/1G,88/2H,88/2I,88/2K,88/2L,88/2M,88/2N,88/2O,88/2R,83/1D part,86/1 part, 111/6A part,111/6C part ,51,102,105,107,
RETTIPALYAM village,
Ariyalur Taluk,
Ariyalur District.

Authorising the occupier to make discharge of sewage and /or trade effluent.

This is subject to the provisions of the Act, the rules and the orders made there under and the terms and conditions incorporated under the Special and General conditions stipulated in the Consent Order issued earlier and subject to the special conditions annexed.

This RENEWAL OF CONSENT is valid for the period ending March 31, 2020

**For Member Secretary,
Tamil Nadu Pollution Control Board,
Chennai**

SPECIAL CONDITIONS

1. This renewal of consent is valid for operating the facility for the manufacture of products/byproducts (Col. 2) at the rate (Col 3) mentioned below. Any change in the product/byproduct and its quantity has to be brought to the notice of the Board and fresh consent has to be obtained.

Sl. No.	Description	Quantity	Unit
Product Details			
1.	Ordinary Portland Cement and Portland Pozolona Cement	133335	Tons/month
By-Product Details			
1.	No by-products	0	0
Intermediate Product Details			
1.	No Intermediate Products	0	0

2. This renewal of consent is valid for operating the facility with the below mentioned outlets for the discharge of sewage/trade effluent. Any change in the outlets and the quantity has to be brought to the notice of the Board and fresh consent has to be obtained.

Outlet No.	Description of Outlet	Maximum daily discharge in KLD	Point of disposal
Effluent Type : Sewage			
1.	Sewage	65.0	On land for gardening
Effluent Type : Trade Effluent			
1.	WTP waste water	60.0	Utilised for Road spray

Additional Conditions:

1. The unit shall operate and maintain the STP efficiently and continuously to achieve the standards prescribed by the Board.
2. The unit shall not use 'use and throwaway plastics' such as plastic sheets used for food wrapping, spreading on dining table etc., plastic plates, plastic coated tea cups, plastic tumbler, water pouches and packets, plastic straw, plastic carry bag and plastic flags irrespective of thickness, within the industry premises. Instead it shall encourage use of eco friendly alternative such as banana leaf, areca nut palm plate, stainless steel, glass, porcelain plates/cups, cloth bag, Jute bag etc.,

**For Member Secretary,
Tamil Nadu Pollution Control Board,
Chennai**

To

Joint Executive President & Unit Head,
M/s.ULTRATECH CEMENT LIMITED CEMENT PLANT,
Reddipalayam Village, Ariyalur Taluk, Ariyalur District,
Pin: 621704

Copy to:

- 1.The Commissioner, ARIYALUR-Panchayat Union, Ariyalur Taluk, Ariyalur District .
2. The District Environmental Engineer, Tamil Nadu Pollution Control Board, ARIYALUR.
3. The JCEE-Monitoring, Tamil Nadu Pollution Control Board, Triuchirappalli.
4. File

** This consent order is computer generated by OCMMS of TNPCB and no signature is needed**